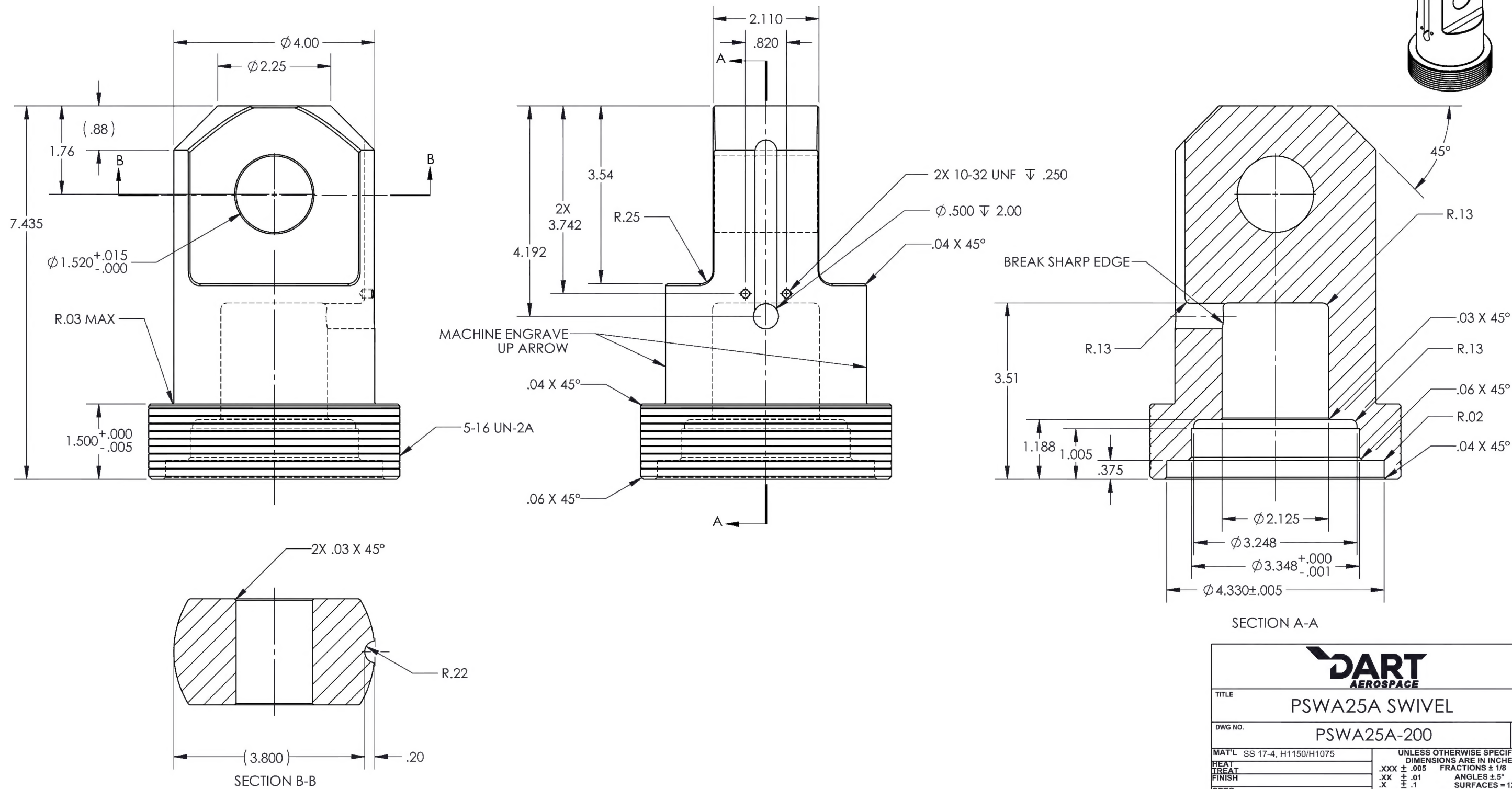


This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL	6/26/2013	CFS	
2	15-0306	UPDATED TO NEW STANDARDS. ADDED MACHINE ENGRAVE NOTE. CH'D MAT'L WAS H1150 IS SS 17-4, H1150/H1075.	2/2/2016	DPD	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			PSWA25A-200	1	UPPER END	SS 17-4, H1150/H1075	

DART AEROSPACE			
TITLE PSWA25A SWIVEL			
DWG NO. PSWA25A-200			REV 2
MAT'L SS 17-4, H1150/H1075		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX $\pm$ .005 FRACTIONS $\pm$ 1/8	
FINISH		.XX $\pm$ .01 ANGLES $\pm$ .5°	
SPEC		.X $\pm$ .1 SURFACES = 125✓	
DRAWN BY: APICAL		1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT			
SCALE 1:2		DATE 9/24/2009	SHEET 1 OF 1